

Date: Tuesday, 19/08/2008 4:06:04 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	TUBE END PLATE
Job Number :	41476		
Estimate Number :	13412		
P.O. Number :		Part Number :	PB6743001111
This Issue :	19/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B67-43001 P.32
First Issue :	//	Project Number :	N/A
Previous Run :	40013	Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	JUD 08.8.20	Due Date :	18/09/2008
Comment :	est rev A new issue 08.06.19 DD verified: EC		

Qty: 12 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.0164 sf(s)/Unit Total: 0.1966 sf(s)

6061-T6 .125Sheet

batch:- 108730

HB 8-9-3

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1

Prog Rev: B1

2-Deburr if necessary

HB 8-9-3

(16)

08/08/11 Hm (16)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-9-3

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

8 08/08/11 Hm (16)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 127

8/9/12

(16)

SY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:05 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END PLATE

Job Number: 41476

Part Number: PB6743001111

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

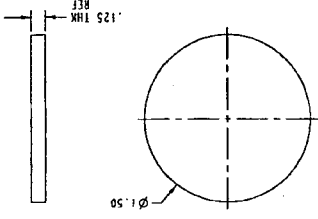
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

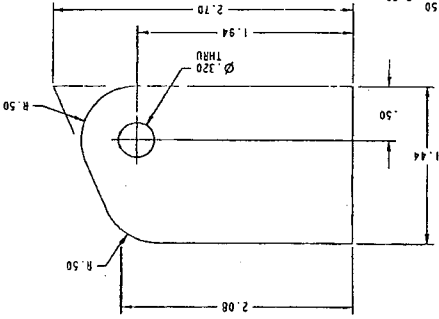
ORIGINAL

PREMIER AVIATION, INC.
4000 W. AVIATION PARKWAY, GROUND FLOOR, TULSA, OKLA 74116
TEL: (918) 438-1111 FAX: (918) 438-1112
B67-43001

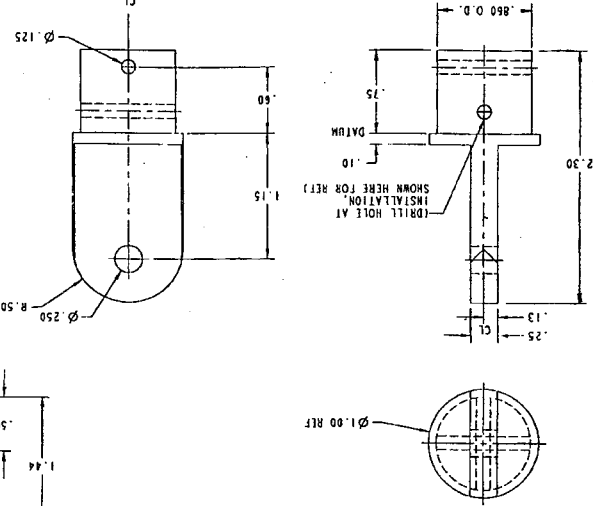
1 -111 TUBE END PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 2.000



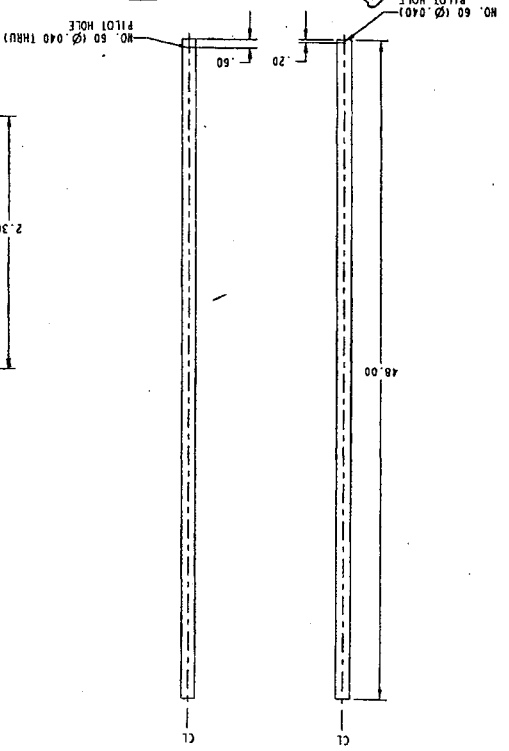
1 -115 TUBE END PLATE
MATERIAL: .25 THK, 6061-T6, 00-A-250/11
SCALE: 2.000



1 -109 MALE EYE
MATERIAL: 1.00 BND, 6061-T6, 00-A-209/8
SCALE: 2.000



1 -107 TUBE ARM
MATERIAL: 1.00 OD X .065 WALL, 6061-T6, WW-1-100/6
SCALE: 0.250



RELEASED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 54420

PB 6743001 - 111

X	First Article	X	Prototype
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Measured by:	IB	Audited by:		Prototype Approval:	1
Date:	8-9-3	Date:	08/09/14	Date:	12

H:\FORMS\Quality Assurance\approved QA\FAI revD